Integrated Tool Management (ITM)
Set-up Sheet
Special Encapsulating Profiles

Tool Manufacturer Information _____

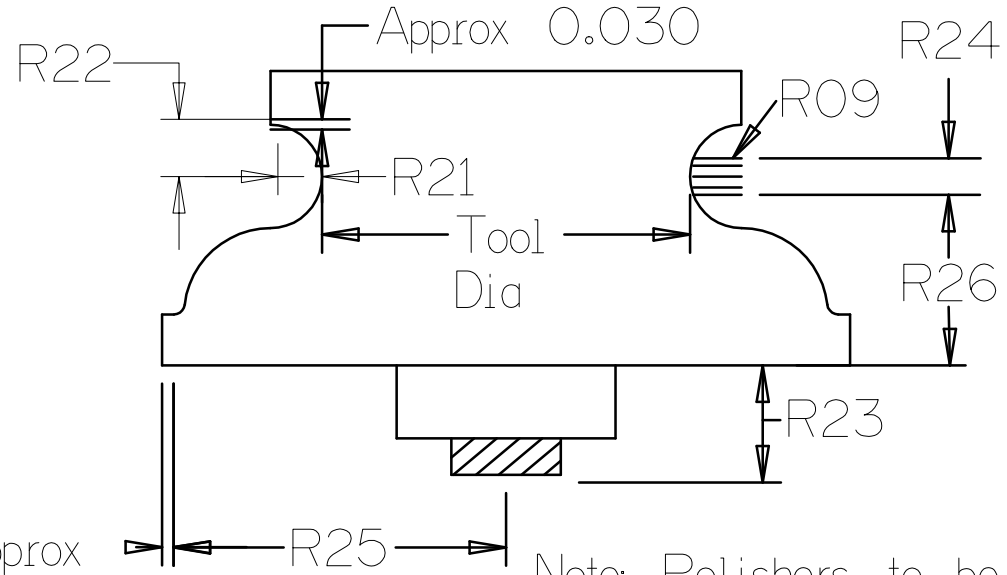
Tool Pos	Rack Pos	*RPM	*Feed Rate	*Removal	Default Z Offset	Tool Dia.	Tool Length
1							
2							
3							
4							
5							
6							
7							

* Information specific to tool manufacturer

Tool Pos	R25	R23	R26	R24	R09	R21	R22
1							
2							
3							
4							

R02=BOTH

Search Result= Largest or Smallest



Note: Polishers to be set by hand- no ITM measurements