Integrated tool management (ITM)
Set-up Sheet
Zee Wheels

Tool Manufacturer Information _____

Tool Pos	Rack Pos	*RPM	*Feed Rate	*Removal	Default Z Offset	Tool Dia.	Tool Length
1							
2							
3							
4							
5							
6							
7							

* Information specific to tool manufacturer

Tool Pos	R25	R23	R26	R24	R09	R21	R22
1						NA	NA
2						NA	NA
3						NA	NA
4						NA	NA

R02=BOTH

Search Result= Largest

Note: Polishers to be set by hand- no ITM measurements

