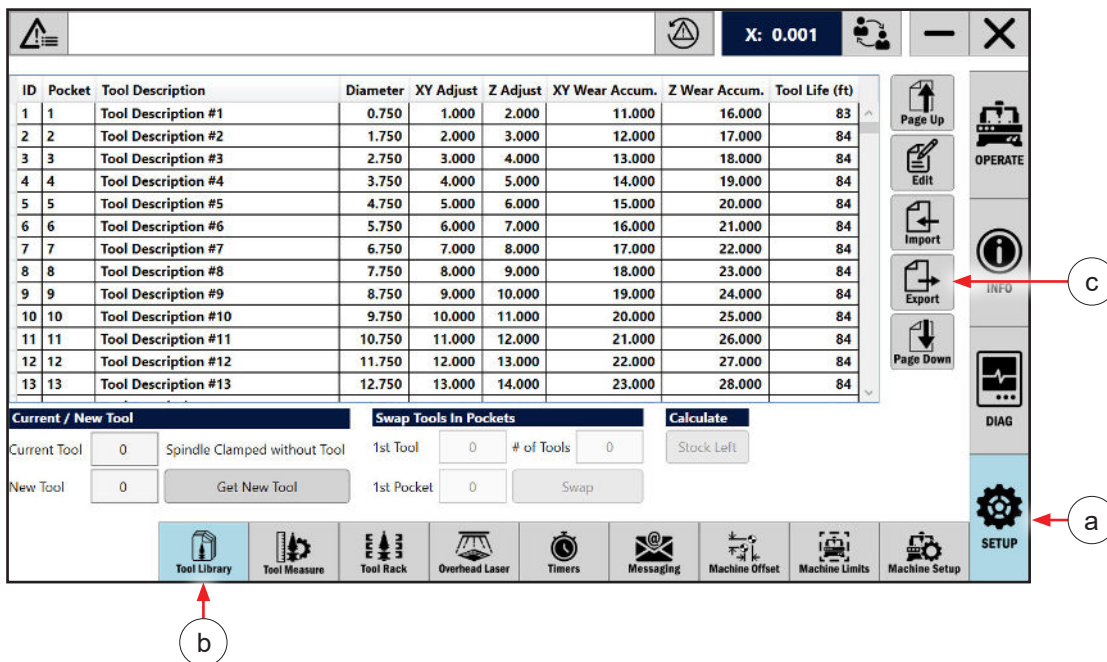


A current backup of specific data such as tooling, reference and setup parameters can greatly reduce downtime in the event of a controller failure or any situation that causes lose of data. This procedure illustrates the backup steps. It is recommended to perform this backup procedure every 40 hours of run time, based on a workload of approximately 40 hours per week.

If you have trouble with these steps call Park Industries Customer Service at (800) 785-3391.

1. Insert a flash drive in USB port.
2. Steps to backup the tool library:
  - a. Navigate to **SETUP (a)**.
  - b. Click on **TOOL LIBRARY (b)**.



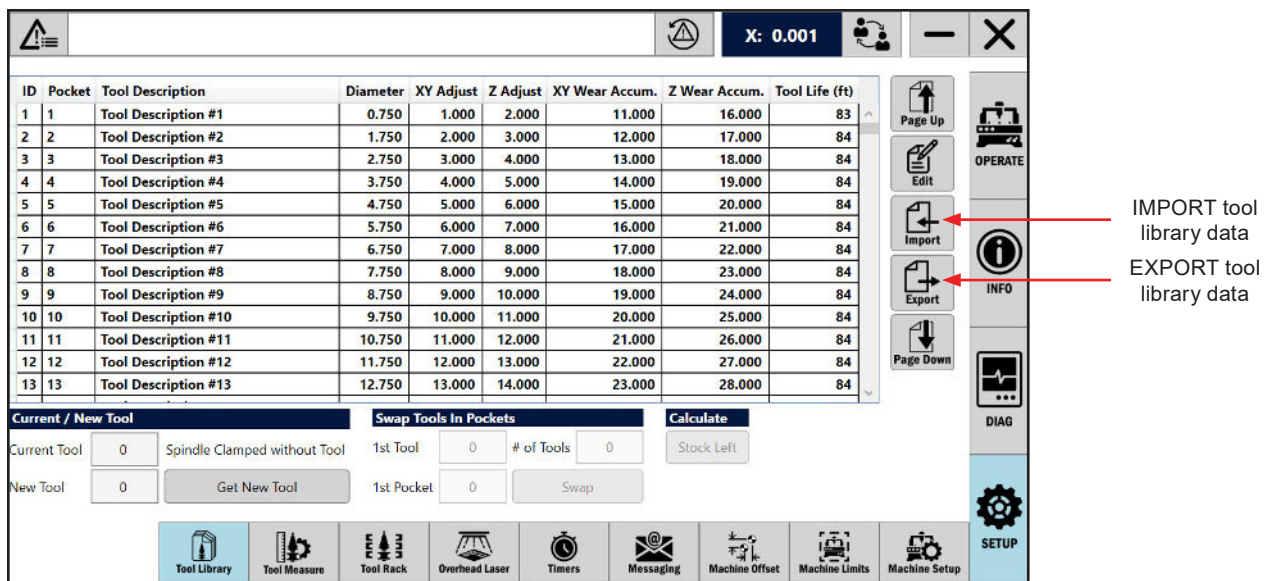
- c. Click on **EXPORT (c)** - see the following page for additional information on Export and Import.
  - d. Select the **ALL** option.
  - e. Click the **EXPORT** button.
  - f. In the popup find the flash drive in the list and click on it. If you don't have a Tool Library folder created on your flash drive it is recommended to create it now by clicking on the **CREATE NEW FOLDER** button and name it **TOOL LIBRARY**. This will make it easier to import tool library data in the future.
  - g. Click the **OK** button.
  - h. A confirmation window will popup saying the backup has been saved, click the **OK** button to close it
3. Minimize the HMI window.
  4. Open Windows File Explorer.
  5. Copy the C:\ParkIndustries folder to the flash drive.
  6. Eject the flash drive and store in a safe place.

## Export and Import Buttons

The Export button allows you to export the tool library data to a safe location like a flash drive.



The Import button allows you to import the tool library data from a safe location. This will allow you to recover that data to its saved state.



ID	Pocket	Tool Description	Diameter	XY Adjust	Z Adjust	XY Wear Accum.	Z Wear Accum.	Tool Life (ft)
1	1	Tool Description #1	0.750	1.000	2.000	11.000	16.000	83
2	2	Tool Description #2	1.750	2.000	3.000	12.000	17.000	84
3	3	Tool Description #3	2.750	3.000	4.000	13.000	18.000	84
4	4	Tool Description #4	3.750	4.000	5.000	14.000	19.000	84
5	5	Tool Description #5	4.750	5.000	6.000	15.000	20.000	84
6	6	Tool Description #6	5.750	6.000	7.000	16.000	21.000	84
7	7	Tool Description #7	6.750	7.000	8.000	17.000	22.000	84
8	8	Tool Description #8	7.750	8.000	9.000	18.000	23.000	84
9	9	Tool Description #9	8.750	9.000	10.000	19.000	24.000	84
10	10	Tool Description #10	9.750	10.000	11.000	20.000	25.000	84
11	11	Tool Description #11	10.750	11.000	12.000	21.000	26.000	84
12	12	Tool Description #12	11.750	12.000	13.000	22.000	27.000	84
13	13	Tool Description #13	12.750	13.000	14.000	23.000	28.000	84

Current / New Tool: Current Tool 0 Spindle Clamped without Tool, New Tool 0 Get New Tool

Swap Tools In Pockets: 1st Tool 0 # of Tools 0, 1st Pocket 0 Swap

Calculate: Stock Left

Buttons: Tool Library, Tool Measure, Tool Rack, Overhead Laser, Timers, Messaging, Machine Offset, Machine Limits, Machine Setup, OPERATE, INFO, DIAG, SETUP

IMPORT tool library data (arrow pointing to Import button)

EXPORT tool library data (arrow pointing to Export button)